



MAJOR SOURCE OPERATING PERMIT

Permitee: Kimberly-Clark Corporation-Mobile Operations

Facility Name: Kimberly-Clark Corporation

Facility No.: 503-2012

Location: Mobile, AL

In accordance with and subject to the provisions of the Alabama Air Pollution Control Act of 1971, <u>Ala. Code</u> §§ 22-28-1 to 22-28-23, as amended, the Alabama Environmental Management Act, <u>Ala. Code</u> §§ 22-22A-1 to 22-22A-17, as amended, and rules and regulations adopted there under, and subject further to the conditions set forth in this permit, the Permittee is hereby authorized to construct, install and use the equipment, device or other article described above.

Pursuant to the Clean Air Act of 1990, all conditions of this permit are federally enforceable by EPA, the Alabama Department of Environmental Management, and citizens in general. Those provisions which are not required under the Clean Air Act of 1990 are considered to be state permit provisions and are not federally enforceable by EPA and citizens in general. Those provisions are contained in separate sections of this permit.

Issuance Date: Draft

Effective Date: Draft

Expiration Date: TBD

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Fede	rally En	nforceable Provisos	Regulations
1.	Tran	<u>sfer</u>	
	eithei anoth	permit is not transferable, whether by operation of law or otherwise, r from one location to another, from one piece of equipment to her, or from one person to another, except as provided in Rule 335-3-3(1)(a)5.	Rule 335-3-1602(6)
2.	Rene	<u>ewals</u>	
	mont	pplication for permit renewal shall be submitted at least six (6) hs, but not more than eighteen (18) months, before the date of ation of this permit.	Rule 335-3-1612(2)
	upon appli	source for which this permit is issued shall lose its right to operate the expiration of this permit unless a timely and complete renewal cation has been submitted within the time constraints listed in the ous paragraph.	
3.	Seve	rability Clause	
	section permoder competition the respection permoder section permoder sect	provisions of this permit are declared to be severable and if any on, paragraph, subparagraph, subdivision, clause, or phrase of this it shall be adjudged to be invalid or unconstitutional by any court of petent jurisdiction, the judgment shall not affect, impair, or invalidate emainder of this permit, but shall be confined in its operation to the on, paragraph, subparagraph, subdivision, clause, or phrase of this it that shall be directly involved in the controversy in which such ment shall have been rendered.	Rule 335-3-1605(e)
4.	Com	<u>pliance</u>	
	(a)	The permittee shall comply with all conditions of ADEM Admin. Code 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code 335-3 and may result in an enforcement action; including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the permittee.	Rule 335-3-1605(f)
	(b)	The permittee shall not use as a defense in an enforcement action that maintaining compliance with conditions of this permit would have required halting or reducing the permitted activity.	Rule 335-3-1605(g)
5.	Tern	nination for Cause	
	termi	permit may be modified, revoked, reopened, and reissued, or nated for cause. The filing of a request by the permittee for a permit fication, revocation and reissuance, or termination, or of a	Rule 335-3-1605(h)

Feder	ally Enf	forceable Provisos	Regulations
		eation of planned changes or anticipated noncompliance will not my permit condition.	
6.	Prope	erty Rights	
		suance of this permit does not convey any property rights of any r any exclusive privilege.	Rule 335-3-1605(i)
7.	Subm	ission of Information	
	other in Departmodiff determined	ermittee must submit to the Department, within 30 days or for such reasonable time as the Department may set, any information that the tment may request in writing to determine whether cause exists for ying, revoking and reissuing, or terminating this permit or to nine compliance with this permit. Upon receiving a specific st, the permittee shall also furnish to the Department copies of its required to be kept by this permit.	Rule 335-3-1605(j)
8.	Econo	omic Incentives, Marketable Permits, and Emissions Trading	
	incent	rmit revision shall be required, under any approved economic ives, marketable permits, emissions trading and other similar ums or processes for changes that are provided for in this permit.	Rule 335-3-1605(k)
9.	<u>Certif</u>	ication of Truth, Accuracy, and Completeness:	
	by a recertification	pplication form, report, test data, monitoring data, or compliance cation submitted pursuant to this permit shall contain certification esponsible official of truth, accuracy, and completeness. This cation shall state that, based on information and belief formed after table inquiry, the statements and information in the document are ccurate and complete.	Rule 335-3-1607(a)
10.	Inspe	ction and Entry	
	Upon presentation of credentials and other documents as may be required by law, the permittee shall allow authorized representatives of the Alabama Department of Environmental Management and EPA to conduct the following:		Rule 335-3-1607(b)
	(a)	Enter upon the permittee's premises where a source is located or emissions-related activity is conducted, or where records must be kept pursuant to the conditions of this permit;	
	(b)	Review and/or copy, at reasonable times, any records that must be kept pursuant to the conditions of this permit;	
	(c)	Inspect, at reasonable times, this facility's equipment (including monitoring equipment and air pollution control equipment),	

practi	ices, or operations regulated or required pursuant to this	1
for th	ole or monitor, at reasonable times, substances or parameters are purpose of assuring compliance with this permit or other cable requirements.	
pliance	<u>Provisions</u>	
requi	rements with which the company has certified that it is	Rule 335-3-1607(c)
_		
pliance	<u>Certification</u>	
mpliance	e certification shall be submitted annually on March 2 nd .	Rule 335-3-1607(e)
The c	compliance certification shall include the following:	
(1)	The identification of each term or condition of this permit that is the basis of the certification;	
(2)	The compliance status;	
(3)	The method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with Rule 335-3-1605(c) (Monitoring and Recordkeeping Requirements);	
(4)	Whether compliance has been continuous or intermittent;	
(5)	Such other facts as the Department may require to determine the compliance status of the source;	
The c	compliance certification shall be submitted to:	
Alaban	na Department of Environmental Management Air Division P.O. Box 301463 Montgomery, AL 36130-1463	
	and to:	
Enfor	rcement and Compliance Assurance Division EPA Region 4 Atlanta Federal Center	
	appliance The prequire alread The prequire alread The prequire appliance The compliance (1) (2) (3) (4) (5) The compliance Alabam	applicable requirements. The permittee shall continue to comply with the applicable requirements with which the company has certified that it is already in compliance. The permittee shall comply in a timely manner with applicable requirements that become effective during the term of this permit. Appliance Certification Impliance Certification shall be submitted annually on March 2 nd . The compliance certification shall include the following: (1) The identification of each term or condition of this permit that is the basis of the certification; (2) The compliance status; (3) The method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with Rule 335-3-1605(c) (Monitoring and Recordkeeping Requirements); (4) Whether compliance has been continuous or intermittent; (5) Such other facts as the Department may require to determine the compliance status of the source; The compliance certification shall be submitted to: Alabama Department of Environmental Management Air Division P.O. Box 301463 Montgomery, AL 36130-1463 and to: Enforcement and Compliance Assurance Division EPA Region 4

Fede	rally En	forceable Provisos	Regulations
		61 Forsyth Street, SW Atlanta, GA 30303	
13.	Reop	bening for Cause	
	Under any of the following circumstances, this permit will be reopened prior to the expiration of the permit:		Rule 335-3-1613(5)
	(a)	Additional applicable requirements under the Clean Air Act of 1990 become applicable to the permittee with a remaining permit term of three (3) or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire.	
	(b)	Additional requirements (including excess emissions requirements) become applicable to an affected source under the acid rain program. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into this permit.	
	(c)	The Department or EPA determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.	
	(d)	The Administrator or the Department determines that this permit must be revised or revoked to assure compliance with the applicable requirements.	
14.	Additional Rules and Regulations		
	the d	permit is issued on the basis of Rules and Regulations existing on ate of issuance. In the event additional Rules and Regulations are ted, it shall be the permit holder's responsibility to comply with such	\$22-28-16(d), Code of Alabama 1975, as amended
15.	<u>Equi</u>	pment Maintenance or Breakdown	
	(a)	In the case of shutdown for more than one (1) hour of air pollution control equipment (which operates pursuant to any permit issued by the Director) for necessary scheduled maintenance, the intent to shut down such equipment shall be reported to the Director at least twenty-four (24) hours prior to the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to	Rule 335-3-107(1), (2)

	forceab	Regulations	
	contro	ol. Such prior notice shall include, but is not limited to the ving:	
	(1)	Identification of the specific facility to be taken out of service as well as its location and permit number;	
	(2)	The expected length of time that the air pollution control equipment will be out of service;	
	(3)	The nature and quantity of emissions of air contaminants likely to occur during the shutdown period;	
	(4)	Measures such as the use of off-shift labor and equipment that will be taken to minimize the length of the shutdown period;	
	(5)	The reasons that it would be impossible or impractical to shut down the source operation during the maintenance period.	
(b)	to cau contai respon hours pertin breake	event that there is a breakdown of equipment or upset of as for a period exceeding one (1) hour in such a manner as se, or is expected to cause, increased emissions of air minants which are above an applicable standard, the person asible for such equipment shall notify the Director within 24 or the next working day and provide a statement giving all ent facts, including the estimated duration of the down. The Director shall be notified when the breakdown ten corrected.	
. Oper	ation of	Capture and Control Devices	
perm so as ensur	it is issue to minin ing that	on control devices and capture systems for which this ed shall be maintained and operated at all times in a manner nize the emissions of air contaminants. Procedures for the above equipment is properly operated and maintained so the emission of air contaminants shall be established.	\$22-28-16(d), Code of Alabama 1975, as amended
us to			
	oxious O	<u>dors</u>	
This arisin meas determ	permit is ag from the ures to all mination agement	issued with the condition that, should obnoxious odors he plant operations be verified by Air Division inspectors, bate the odorous emissions shall be taken upon a by the Alabama Department of Environmental that these measures are technically and economically	Rule 335-3-108

Fede	rally En	forceab	Regulations	
			recautions to prevent fugitive dust shall be taken so that the Department's rules and regulations shall not be violated.	Rule 335-3-402
19.	<u>Addi</u>	tions an	d Revisions	
	•		tions to this source shall comply with the modification Rules 335-3-1613 or 335-3-1614.	Rule 335-3-1613 and .14
20.	Reco	rdkeepi	ng Requirements	
	(a)		rds of required monitoring information of the source shall de the following:	Rule 335-3-1605(c)2
		(1)	The date, place, and time of all sampling or measurements;	
		(2)	The date analyses were performed;	
		(3)	The company or entity that performed the analyses;	
		(4)	The analytical techniques or methods used;	
		(5)	The results of all analyses; and	
		(6)	The operating conditions that existed at the time of sampling or measurement.	
	(b)	informate of application maint continue requirements they are the second continues and the second continues are the secon	ation of records of all required monitoring data and support mation of the source for a period of at least 5 years from the of the monitoring sample, measurement, report, or cation. Support information includes all calibration and tenance records and all original strip-chart recordings for muous monitoring instrumentation and copies of all reports are dby the permit. Off-site records may be maintained if are retrievable within 4 hours. Either paper copy or conic formats are acceptable.	
21.	Repo	rting R	<u>equirements</u>	
	(a)	annua devia said r	rts to the Department of any required monitoring shall be ally on March 2 nd and August 31 st . All instances of tions from permit requirements must be clearly identified in eports. All required reports must be certified by a nsible official consistent with Rule 335-3-1604(9).	Rule 335-3-1605(c)3
	(b)	hours	ations from permit requirements shall be reported within 48 or 2 working days of such deviations, including those utable to upset conditions as defined in the permit. The	

Fede	rally En	aforceable Provisos	Regulations
		report will include the probable cause of said deviations, and any corrective actions or preventive measures that were taken.	
22.	Emis	sion Testing Requirements	
	samp facility Part 6 be an flexib	point of emission which requires testing will be provided with ling ports, ladders, platforms, and other safety equipment to tate testing performed in accordance with procedures established by 50 of Title 40 of the Code of Federal Regulations, as the same may needed or revised. As allowed in MACT and other regulations, bility is provided to use alternative test methods, as approved by ADEM or permit condition.	Rule 335-3-105(3) and Rule 335-3-104(1)
	of all comp	Air Division must be notified in writing at least 10 days in advance emission tests to be conducted and submitted as proof of bliance with the Department's air pollution control rules and ations.	
	To avoid problems concerning testing methods and procedures, the following shall be included with the notification letter:		
	(1)	The date the test crew is expected to arrive, the date and time anticipated of the start of the first run, how many and which sources are to be tested, and the names of the persons and/or testing company that will conduct the tests.	Rule 335-3-104
	(2)	A complete description of each sampling train to be used, including type of media used in determining gas stream components, type of probe lining, type of filter media, and probe cleaning method and solvent to be used (if test procedures require probe cleaning).	
	(3)	A description of the process(es) to be tested including the feed rate, any operating parameters used to control or influence the operations, and the rated capacity.	
	(4)	A sketch or sketches showing sampling point locations and their relative positions to the nearest upstream and downstream gas flow disturbances.	
	Air D	etest meeting may be held at the request of the source owner or the Division. The necessity for such a meeting and the required attendees be determined on a case-by-case basis.	Rule 335-3-104
	the ac	est reports must be submitted to the Air Division within 30 days of ctual completion of the test unless an extension of time is fically approved by the Air Division or an alternative time is fied by an applicable regulation.	

Fede	rally En	Regulations		
23.	Payn	nent of I	Emission Fees	
			sion fees shall be remitted each year according to the fee DEM Admin. Code R. 335-1-704.	Rule 335-1-704
24.	Othe	r Repor	ting and Testing Requirements	
	opera autho	ting rate rized in	of other reports regarding monitoring records, fuel analyses, es, and equipment malfunctions may be required as the Department's air pollution control rules and regulations. ent may require emission testing at any time.	Rule 335-3-104(1)
25.	<u>Title</u>	VI Req	uirements (Refrigerants)	
	condi substa shall practi	tioning of ances as service, ices, per	naving appliances or refrigeration equipment, including air equipment, which use Class I or Class II ozone-depleting listed in 40 CFR Part 82, Subpart A, Appendices A and B, repair, and maintain such equipment according to the work sonnel certification requirements, and certified recycling and apment specified in 40 CFR Part 82, Subpart F.	40 CFR Part 82
	II sub maint	stance i	all knowingly vent or otherwise release any Class I or Class nto the environment during the repair, servicing, or disposal of any device except as provided in 40 CFR Part 7.	
	recor	dkeeping	ole official shall comply with all reporting and g requirements of 40 CFR 82.166. Reports shall be the US EPA and the Department as required.	
26.	Chen	nical Ac	ecidental Prevention Provisions	
			listed in Table 1 of 40 CFR Part 68.130 is present in a antities greater than the threshold quantity listed in Table 1,	40 CFR Part 68
	(a)		owner or operator shall comply with the provisions in 40 Part 68.	
	(b)	The o	owner or operator shall submit one of the following:	
		(1)	A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR Part 68.10(a) or,	
		(2)	A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the	

Fede	rally En	forceable Provisos	Regulations	
		registration and submission of the Risk Management Plan.		
27.	<u>Displ</u>	ay of Permit		
	where made	permit shall be kept under file or on display at all times at the site of the facility for which the permit is issued is located and will be readily available for inspection by any or all persons who may st to see it.	Rule 335-3-1401(1)(d)	
28.	<u>Circu</u>	<u>imvention</u>		
	any n air co conta	erson shall cause or permit the installation or use of any device or neans which, without resulting in reduction in the total amount of intaminant emitted, conceals or dilutes any emission of air minant which would otherwise violate the Division 3 rules and ations.	Rule 335-3-110	
29.	<u>Visib</u>	le Emissions		
	any so minut time s emiss 60, A	is otherwise specified in the Unit Specific provisos of this permit, ource of particulate emissions shall not discharge more than one 6-te average opacity greater than 20% in any 60-minute period. At no shall any source discharge a 6-minute average opacity of particulate sions greater than 40%. Opacity will be determined by 40 CFR Part ppendix A, Method 9, unless otherwise specified in the Unit fic provisos of this permit.	Rule 335-3-401(1)	
30.	Fuel-	Burning Equipment		
	(a)	Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in Part 335-3-403.	Rule 335-3-403	
	(b)	Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge sulfur dioxide emissions in excess of the emissions specified in Part 335-3-501.	Rule 335-3-501	
31.	Proce	ess Industries – General		
	proce	ss otherwise specified in the Unit Specific provisos of this permit, no ss may discharge particulate emissions in excess of the emissions fied in Part 335-3-404.	Rule 335-3-404	

Federally Enforceable Provisos	Regulations
Unless otherwise specified in the permit, the averaging time for the emission limits listed in this permit shall be the nominal time required by the specific test method.	Rule 335-3-105
33. Permit Shield	
A permit shield exists under this operating permit in accordance with ADEM Administrative Code R. 335-3-1610 in that compliance with the conditions of this permit shall be deemed compliance with any applicable requirements as of the date of permit issuance. The permit shield is based on the accuracy of the information supplied in the application for this permit. Under this shield, it has been determined that requirements listed as non-applicable in such section are not applicable to this source.	Rule 335-3-1610

801 Combustion Turbine Informational Summary

Description: 22.4 MW Solar Titan 250E Combustion Turbine with 130 MMBtu/hr

Supplemental Burner

Emission Unit No: X052

Installation Date: 2019 **Reconstruction/Modification Date:** N/A

Operating Capacity: 22.4 MW (219.46 MMBTU/hr Turbine & 130 MMBtu/hr Supplemental

Burner

Operating Schedule: 8760 hours/year

This unit contains equipment that is subject to the following NSPSs, NESHAPs, or MACTs:

40 CFR Part 60 Subpart KKKK

Pollutants Emitted

Emission Point	Point Description	Pollutant	Emission Limit	Standard
X052	801 Combustion Turbine	NOx	\leq 25 ppm @ 15% O ₂ or 1.2	Rule 335-3-1002(89)
	& Supplemental Burner		lb/MWh useful output and 3.46	Rule 335-3-1402
			lb/hr	
X052	801 Combustion Turbine	SO_2	≤ 0.060 lb/MMBtu	Rule 335-3-1002(89)
	& Supplemental Burner			
X052	801 Combustion Turbine	CO	\leq 4.21 lb/hr	Rule 335-3-1402
	& Supplemental Burner			
X052	801 Combustion Turbine	PM_{10}	\leq 0.00885 lb/MMBtu and \leq 1.94	Rule 335-3-1404(9)
			lb/hr	
X052	801 Combustion Turbine	$PM_{2.5}$	\leq 0.00885 lb/MMBtu and \leq 1.94	Rule 335-3-1404(9)
			lb/hr	
X052	801 Combustion Turbine	PM_{10}	\leq 0.00885 lb/MMBtu and \leq 3.09	Rule 335-3-1404(9)
	& Supplemental Burner		lb/hr	
X052	801 Combustion Turbine	$PM_{2.5}$	\leq 0.00885 lb/MMBtu and \leq 3.09	Rule 335-3-1404(9)
	& Supplemental Burner		lb/hr	
X052	801 Combustion Turbine	CO ₂ e	\leq 40,921 lb/hr and \leq 179,235 tpy	Rule 335-3-1404(9)
	& Supplemental Burner			

Permitted Fuels

Fuel	Sulfur Content
Natural Gas	20 grains S per 100 Standard Cubic Foot

Federally Enforceable Provisos					Regulations
App	licability				
1.	This source is Code 335-3-1		nts of ADEM Admin. mits".	Rule 335-3-1603	
2.	3-1404(9)	M Admin. Code 335- oration (PSD) Best for PM ₁₀ , PM _{2.5} , and	Rule 335-3-1404(9)		
3.			ners are subject to the app Provision of 40 CFR Pa	L 1	Rule 335-3-1002(1)
4.		3-1002(89)	ne applicable requirement New Source Performan		Rule 335-3-1002(89)
Emis	ssion Standard	ls			
1.	_		shall not exceed the mor useful output.	re stringent of 25 ppm	Rule 335-3-1002(89)
2.	•		shall not exceed 3.46 applemental Burner are l		Rule 335-3-1402
3.	Carbon monor Combustion T	Rule 335-3-1402			
4.	Sulfur dioxide	e emissions s	shall not exceed 0.060 lb	o/MMBtu.	Rule 335-3-1002(89)
5.			e natural gas. The natu S per 100 Standard cub	_	Rule 335-3-1002(89)
6.			Best Available Control standards shall apply:	Technology (BACT)	Rule 335-3-1404(9)
	Point	Pollutant	Rate based limit	Mass based limit	
	Combustion	PM_{10}	≤ 0.00885 lb/MMBtu	≤ 1.94 lb/hr	
	Turbine	PM _{2.5}	≤ 0.00885 lb/MMBtu	≤ 1.94 lb/hr	
	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$				
	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$				
	Combustion Turbine & Supplemental Buner				
7.	This source shammonia injectunit.	Rule 335-3-1402			
8.	This source sh the control of	Rule 335-3-1402			

Federally Enforceable Provisos			Regulations
9.		rds in Items 1 through 4 apply at all times except utdown as defined below.	Rule 335-3-1403(1)(h)
	Startup:	The period from when the combustion turbine is started until it enters SoLoNox mode (above approximately 50% operational load).	
	Shutdown:	The period once the shutdown process is initiated and exits SoLoNox mode (below approximately 50% operational load).	
Com	pliance and Perform	ance Test Methods and Procedures	
	by EPA Test Method	PM _{2.5} and PM ₁₀ emission limit shall be determined 1 201A and/or EPA Test Method 202. Alternative used provided prior approval by the Department is	Rule 335-3-1402
	determined by Refere or the permittee may emission standard by current, valid purcha for the fuel which sp sulfur or less per 100 shall be maintained at upon request. The p available for inspection the expiration date of	sulfur dioxide emission limit of this unit shall be ence Method 6 in Appendix A of 40 CFR Part 60 demonstrate compliance with the applicable SO ₂ documenting the fuel quality characteristics in a see contract, tariff sheet or transportation contract ecifies that the total sulfur content is 20 grains of standard cubic feet. A copy of a current contract the facility and be readily available for inspection permittee shall also make a copy of each contract on upon request for a period of five years following of the contract. Alternative test methods may be approval by the Department is granted.	Rule 335-3-1402 Rule 335-3-1002(89)
	Reference Method 76	te nitrogen oxide limit shall be determined by e in Appendix A of 40 CFR Part 60. Alternative used provided prior approval by the Department is	Rule 335-3-1402
Emis	sion Monitoring		
	accordance with 4 compliance. If the NO than or equal to 75 p you may reduce the f every 2 years (no mor performance test). If	performance test shall performed annually in 0 CFR 60.4400 to demonstrate continuous 0x emission result from the performance test is less percent of the NOx emission limit for the turbine, requency of subsequent performance tests to once re than 26 calendar months following the previous of the results of any subsequent performance test the NOx emission limit for the turbine, you must remance tests.	Rule 335-3-1002(89)
Recordkeeping and Reporting Requirements			
1.	A NOx emission to Emissions Monitorin	est report shall be submitted in accordance to g proviso 1.	Rule 335-3-1402

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Federally Enforceable Provisos	Regulations			
2. The permittee shall submit notifications as to the date construction is commenced on this turbine postmarked no later than 30 days after such date and the actual date of initial startup of this turbine postmarked within 15 days after such date.	Rule 335-3-1002(89)			
3. Records of the amount of monthly natural gas fired and calculated monthly CO ₂ e emissions shall be made and maintained on file available for review for at least five years.	Rule 335-3-1002(28)			
4. The permittee shall submit an annual compliance certification to the Department no later than 60 days following the anniversary of the issuance of this permit or with the Annual Major Source Operating Permit certification. The compliance certification shall include the following:	Rule 335-3-1402			
 The identification of each term or condition of this permit that is the basis of the certification. The compliance status, whether continuous or intermittent. The method(s) used for determining the compliance status of the source, currently and over the reporting period. Other facts the Department may require to determine the compliance status of the source. The compliance certification shall contain certification by a responsible official of truth, accuracy and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete. 				

802 Combustion Turbine Informational Summary

Description: 22.4 MW Solar Titan 250E Combustion Turbine with 130 MMBtu/hr

Supplemental Burner

Emission Unit No: X053

Installation Date: 2019 **Reconstruction/Modification Date:** N/A

Operating Capacity: 22.4 MW (219.46 MMBTU/hr Turbine & 130 MMBtu/hr Supplemental

Burner

Operating Schedule: 8760 hours/year

This unit contains equipment that is subject to the following NSPSs, NESHAPs, or MACTs:

40 CFR Part 60 Subpart KKKK

Pollutants Emitted

Emission Point	Point Description	Pollutant	Emission Limit	Standard
X053	802 Combustion	NOx	≤ 25 ppm @ 15% O ₂ or 1.2 lb/MWh	Rule 335-3-1002(89)
	Turbine &		useful output and 3.46 lb/hr	Rule 335-3-1402
	Supplemental Burner			
X053	802 Combustion	SO_2	≤ 0.060 lb/MMBtu	Rule 335-3-1002(89)
	Turbine &			
	Supplemental Burner			
X053	802 Combustion	CO	≤ 4.21 lb/hr	Rule 335-3-1402
	Turbine &			
	Supplemental Burner			
X053	802 Combustion	PM_{10}	\leq 0.00885 lb/MMBtu and \leq 1.94	Rule 335-3-1404(9)
	Turbine		lb/hr	
X053	802 Combustion	PM _{2.5}	$\leq 0.00885 \text{ lb/MMBtu and} \leq 1.94$	Rule 335-3-1404(9)
	Turbine		lb/hr	
X053	802 Combustion	PM_{10}	\leq 0.00885 lb/MMBtu and \leq 3.09	Rule 335-3-1404(9)
	Turbine &		lb/hr	
	Supplemental Burner			
X053	802 Combustion	PM _{2.5}	$\leq 0.00885 \text{ lb/MMBtu and} \leq 3.09$	Rule 335-3-1404(9)
	Turbine &		lb/hr	
	Supplemental Burner			
X053	802 Combustion	CO ₂ e	\leq 40,921 lb/hr and \leq 179,235 tpy	Rule 335-3-1404(9)
	Turbine &			
	Supplemental Burner			

Permitted Fuels

Fuel	Sulfur Content	
Natural Gas	≤ 20 grains S per 100 Standard Cubic Foot	

Federally Enforce	Regulations			
Applicability				
		he applicable requirement or Source Operating Per		Rule 335-3-1603
3-1404(9)	Prevention	he requirements of ADE of Significant Deterior tology (BACT) limits f	oration (PSD) Best	Rule 335-3-1404(9)
		ners are subject to the ap I Provision of 40 CFR P	-	Rule 335-3-1002(1)
	3-1002(89)	he applicable requirement) New Source Performant		Rule 335-3-1002(89)
Emission Standard	ds			
C		shall not exceed the mor useful output.	re stringent of 25 ppm	Rule 335-3-1002(89)
•		s shall not exceed 3.46 applemental Burner are		Rule 335-3-1402
		ons shall not exceed 4.23 applemental Burner are		Rule 335-3-1402
4. Sulfur dioxide	e emissions s	shall not exceed 0.060 lb	o/MMBtu.	Rule 335-3-1002(89)
		e natural gas. The natural S per 100 Standard cub	_	Rule 335-3-1002(89)
		Best Available Control g standards shall apply:	Technology (BACT)	Rule 335-3-1404(9)
Point	Pollutant	Rate based limit	Mass based limit	
Combustion	PM ₁₀	≤ 0.00885 lb/MMBtu	≤ 1.94 lb/hr	
Turbine	PM _{2.5}	≤ 0.00885 lb/MMBtu	≤ 1.94 lb/hr	
Combustion Turbine &	Turbine & $PM_{10} \leq 0.00885 \text{ lb/MMBtu} \leq 3.09 \text{ lb/nr}$			
Supplemental Buner				
Combustion Turbine & Supplemental Buner				
7. This source si ammonia injeunit.	Rule 335-3-1402			

Federally Enforceable Provisos			Regulations
8.	This source shall instal the control of CO and	Rule 335-3-1402	
9.	The emission standard during startup and shut	Rule 335-3-1403(1)(h)	
	Startup:	The period from when the combustion turbine is started until it enters SoLoNox mode (above approximately 50% operational load).	
Com	Shutdown:	The period once the shutdown process is initiated and exits SoLoNox mode (below approximately 50% operational load). nce Test Methods and Procedures	
	Compliance with the Pl by EPA Test Method 2	M _{2.5} and PM ₁₀ emission limit shall be determined 201A and/or EPA Test Method 202. Alternative sed provided prior approval by the Department is	Rule 335-3-1402
2.	Compliance with the s determined by Reference or the permittee may demission standard by courrent, valid purchase for the fuel which spectrum or less per 100 s shall be maintained at the upon request. The permavailable for inspection the expiration date of used provided prior approximately appro	Rule 335-3-1402 Rule 335-3-1002(89)	
	Compliance with the Reference Method 7e test methods may be us granted.	Rule 335-3-1402	
Emi	ssion Monitoring		
1.	accordance with 40 compliance. If the NOx than or equal to 75 per you may reduce the free every 2 years (no more performance test). If the second complex of the second complex	erformance test shall performed annually in CFR 60.4400 to demonstrate continuous a emission result from the performance test is less recent of the NOx emission limit for the turbine, equency of subsequent performance tests to once than 26 calendar months following the previous the results of any subsequent performance test the NOx emission limit for the turbine, you must mance tests.	Rule 335-3-1002(89)

Federally Enforceable Provisos	Regulations
Recordkeeping and Reporting Requirements	
 A NOx emission test report shall be submitted in accordance to Emissions Monitoring proviso 1. 	Rule 335-3-1402
2. The permittee shall submit notifications as to the date construction is commenced on this turbine postmarked no later than 30 days after such date and the actual date of initial startup of this turbine postmarked within 15 days after such date	
3. Records of the amount of monthly natural gas fired and calculated monthly CO ₂ e emissions shall be made and maintained on file available for review for at least five years.	
4. The permittee shall submit an annual compliance certification to the Department no later than 60 days following the anniversary of the issuance of this permit or with the Annual Major Source Operating Permit certification. The compliance certification shall include the following:	
 The identification of each term or condition of this permit that is the basis of the certification. The compliance status, whether continuous or intermittent. The method(s) used for determining the compliance status of the source, currently and over the reporting period. Other facts the Department may require to determine the compliance status of the source. The compliance certification shall contain certification by a responsible official of truth, accuracy and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete. 	

No. 7 Tissue Machine Informational Summary

Description: No. 7 Tissue Machine

Emission Unit No: X054

Installation Date: 1969 **Reconstruction/Modification date:** 2019

Operating Capacity:

Operating Schedule: 8760 hours/year

This unit contains equipment that is subject to the following NSPSs, NESHAPs, or MACTs:

N/A

Pollutants Emitted

Emission Point	Point Description	Pollutant	Emission Limit	Standard
102a	TM7 Process Vents	Filterable	0.94 lb/MDTFP and 34.2 tpy	Rule 335-3-1404
		PM		
102b	TM7 Yankee	Filterable	0.21 lb/MDTFP and 7.8 tpy	Rule 335-3-1404
	Dryer/Hood	PM		
102c	TM7 Reel Section	Filterable	0.06 lb/MDTFP and 2.28 tpy	Rule 335-3-1404
		PM		

No. 7 Tissue Machine Provisos

Fede	rally Enforceable Provisos	1 10 11505	Regulations
Appl	icability		
1.	This source is subject to the ap Admin. Code R 335-3-1603,	Rule 335-3-1603	
2. This source is subject to the requirements of ADEM Admin. Code 335-3-1404(9) Prevention of Significant Deterioration (PSD) Best Available Control Technology (BACT) work practice standard for filterable PM.			Rule 335-3-1404(9)
Emis	sion Standards		
1.	Such that the standards for Bes (BACT) shall be met, the follow pounds per machine dried tonnapply:	Rule 335-3-1404	
	Unit	Emission/Operating Limit	
	TM7 Process Vents TM7 Yankee Dryer/Hood TM7 Reel Section	0.94 lb/MDTFP and 34.2 tpy 0.21 lb/MDTFP and 7.8 tpy 0.06 lb/MDTFP and 2.28 tpy	
2.	Such that the standards for Bes (BACT) shall be met, the Yank pipeline quality natural gas and on the TM7 Reel Section.	Rule 335-3-1404	
3. Opacity shall not exceed twenty percent (20%) as determined by sixminute average. During one six-minute period in any sixty minute period, this unit may discharge into the atmosphere from any source of emission, particulate of an opacity not greater than that designated as forty percent (40%).			Rule 335-3-401
Com	pliance and Performance Test		
1.	For the TM7 Reel Section and with the particulate emission ra Method 5 in Appendix A of 40 be used provided prior approva	Rule 335-3-1003(1)	
2.	Compliance with the opacity st by Reference Method 9 in App methods may be used provided granted	Rule 335-3-1003(1)	
Emis	sion Monitoring		
1. For the TM7 Reel Scrubber, a continuous monitoring system for the measurement of scrubber flow rate and differential pressure shall be installed, operated and maintained based on the average values (three-hour block) determined during the initial performance test or any subsequent tests.			Rule 335-3-1402
2.		monitoring on the TM7 Reel Scrubber, se wet scrubber flow rate or scrubber	Rule 335-3-1402

No. 7 Tissue Machine Provisos

Federally Enforceable Provisos	Regulations
differential pressure is less than 90 percent of its three hour average value recorded at the time of a required periodic test that showed compliance or a test approved by the Department that showed compliance, the cause is to be investigated and appropriate corrective action is to be taken within twenty-four hours.	
Recordkeeping and Reporting Requirements	
1. For the TM7 Reel Scrubber, records of all three-hour rolling average wet scrubber flow rates and scrubber differential pressures shall be made and maintained on file available for inspection for at least five years.	Rule 335-3-1402

New Converting Lines Informational Summary

Description: New Converting Lines

Emission Unit No: X055

Installation Date: 2019 **Reconstruction/Modification Date**: N/A

Operating Capacity:

Operating Schedule: 8760 hours/year

This unit contains equipment that is subject to the following NSPSs, NESHAPs, or MACTs:

N/A

Pollutants Emitted

Emission Point	Point Description	Pollutant	Emission Limit	Standard
200j	Converting Line	Filterable	Work Practice Standard	Rule 335-3-1404
		PM		
200k	Converting Line	Filterable	Work Practice Standard	Rule 335-3-1404
		PM		

New Converting Lines Provisos

Federally Enforceable Provisos	Regulations
Applicability	
1. This source is subject to the applicable requirements of ADEM Admin. Code R 335-3-1603, "Major Source Operating Permits".	Rule 335-3-1603
2. This source is subject to the requirements of ADEM Admin. Code 335-3-1404(9) Prevention of Significant Deterioration (PSD) Best Available Control Technology (BACT) work practice standard for filterable PM.	Rule 335-3-1404(9)
Emission Standards	
1. Such that the standards for Best Available Control Technology (BACT) shall be met, filterable PM emissions shall be controlled by the work practice standard of operation of the dust cyclone separator, slurry wash, and high efficiency drum filter, while monitoring the manufacturer's recommended practices.	Rule 335-3-1404
2. Opacity shall not exceed twenty percent (20%) as determined by sixminute average. During one six-minute period in any sixty minute period, this unit may discharge into the atmosphere from any source of emission, particulate of an opacity not greater than that designated as forty percent (40%).	Rule 335-3-401
Compliance and Performance Test Methods and Procedures	
1. Compliance with the opacity standard for this unit shall be determined by Reference Method 9 in Appendix A of 40 CFR 60. Alternate test methods may be used provided prior approval by the Department is granted	Rule 335-3-1003(1)
Emission Monitoring	
 Operation of the dust cyclone separator, slurry wash, and high efficiency drum filter shall be ensured through monitoring of the manufacturer's recommended practices. 	Rule 335-3-1402
Recordkeeping and Reporting Requirements	
1. For the dust cyclone separator, slurry wash, and high efficiency drum filter, operational and monitoring records shall be made and maintained on file available for inspection for at least five years.	Rule 335-3-1402

RICE MACT UNITS Informational Summary

Description: Cummins- Front Gate (700a)

Detroit-Pump House-MSWL03A (700b)

Kohler 125A-DF-RZG (700g) Kohler 125B-DF-REZG (700h) John Deere-WFP Fire Pump (700i)

Emission Unit No:	Installation Date:	Reconstruction/Modification Date:
700a	2002	N/A
700b	1975	N/A
700g	2007	N/A
700h	2010	N/A
700i	2013	N/A

Operating Capacity:

Unit	HP	Type	Fuel
700a	170 hp	Compression	ULSD
700b	170 hp	Compression	ULSD
700g	200 hp	Spark	NG
700h	200 hp	Spark	NG
700i	422 hp	Compression	ULSD

Operating Schedule:	Calendar Year Limit	Non-Emergency Use
700a	<500 hours/year	<pre><50 hours/year</pre>
700b	≤500 hours/year	≤50 hours/year
700g	≤500 hours/year	≤50 hours/year
700h	≤500 hours/year	≤50 hours/year
700i	≤500 hours/year	≤50 hours/year

These units contain equipment that is subject to the following NSPSs, NESHAPs, or MACTs:

40 CFR Part 60 Subpart JJJJ for 700h 40 CFR Part 63 Subpart ZZZZ

Pollutants Emitted

Emission Point	Point Description	Pollutant	Emission Limit	Standard
700a, 700b,	All Units	Opacity	\leq 20% as determined by six-minute	Rule 335-3-401
700g, 700h,			average, with one six-minute period up	
700i			to 40% in any one-hour period.	
700a, 700b,	Cummins- Front	SO_2	Only fire diesel fuel with a sulfur	Rule 335-3-1002(87)
700i	Gate, Detroit-		content not to exceed 15 parts per	
	Pump House-		million	
	MSWL03A, John			
	Deere-WFP Fire			
	Pump			
700a, 700b,	Cummins- Front	HAPS	a) Change oil and filter every 500	Rule 335-3-1002(87)
	Gate, Detroit-		hours of operation or annually,	
	Pump House-		whichever comes first; b) Inspect air	
	MSWL03A		cleaner every 1,000 hours of operation	
			or annually, whichever comes first; c)	

RICE MACT Generators

Provisos

			T , 11.1 1.1 700	
			Inspect all hoses and belts every 500	
			hours of operation or annually,	
			whichever comes first, and replace as	
			necessary.	
700g, 700h	Kohler 125A-DF-	HAPS	a) Change oil and filter every 500	Rule 335-3-1002(88)
	RZG, Kohler		hours of operation or annually,	
	125B-DF-REZG		whichever comes first; b) Inspect spark	
			plugs every 1,000 hours of operation or	
			annually, whichever comes first; and c)	
			Inspect all hoses and belts every 500	
			hours of operation or annually,	
			whichever comes first, and replace as	
			necessary.	
700a, 700b,	RICE Engines	HAPS	Per 40 CFR 63.6640(f)(1) maintenance	Rule 335-3-11-
700g, 700i			checks and readiness testing is	.06(103)
			limited to 100 hours per year and	
			non-emergency use is limited to 50	
			hours per year, which count towards	
			the 100 hour per year limit provided	
			for maintenance and testing. There	
			is no time limit on usage in	
			emergency situations.	
700h	Kohler 125B-DF-	HAPS	Per 40 CFR 60.4243(d) maintenance	Rule 335-3-1002(88)
	REZG-700h		checks and readiness testing is	
			limited to 100 hours per year and	
			non-emergency use is limited to 50	
			hours per year, which count towards	
			the 100 hour per year limit provided	
			for maintenance and testing. There	
			is no time limit on usage in	
			emergency situations.	
700i	John Deere-WFP	PM, CO,	NMHC + NOx: 3.0 g/HP-hr	Rule 335-3-1002(87)
	Fire Pump	and	CO: 2.6 g/HP-hr	
		NOx+	PM: 0.15 g/HP-hr	
		NMHC		

RICE MACT Generators Provisos

Fede	rally Enforceable Provisos	Regulations
App	licability	
1.	These units are subject to the applicable requirements of ADEM Admin. Code 335-3-1603, "Major Source Operating Permits".	Rule 335-3-1603
2.	These units are subject to the requirements of ADEM Admin. Code 335-3-401 for opacity.	Rule 335-3-401
3.	All units are subject to the requirements of National Emission Standards for Hazardous Pollutants General Provisions as provided for in 40 CFR Part 63 Subpart ZZZZ as referenced in ADEM Admin. Code 335-3-1106(103).	Rule 335-3-1106(103)
4.	Unit 700h is subject to the requirements of Standards of Performance for Stationary Spark Ignition Internal Combustion Engines as provided for in 40 CFR Part 60 Subpart JJJJ.	Rule 335-3-1002(88)
5.	Unit 700i is subject to the requirements of Standards of Performance for Stationary Compression Ignition Internal Combustion Engines as provided for in 40 CFR Part 60 Subpart IIII.	Rule 335-3-1002(87)
Emis	ssion Standards	
1.	For all units, opacity shall not exceed twenty percent as determined by six-minute average. During one six-minute period in any sixty-minute period, a person may discharge into the atmosphere from any source of emission, particulate of an opacity not greater than that designated as forty percent.	Rule 335-3-401
2.	For units 700a, 700b, and 700i, in accordance with 40 CFR 60.4207(b), the facility shall not burn any diesel fuel that does not meet the following per-gallon standards of 40 CFR 80.510(b):	Rule 335-3-1002(87)
	a. Sulfur content shall not exceed 15 parts per million (ppm); andb. Cetane index shall be a minimum of 40 or the aromatic content shall not exceed 35 volume percent.	
3.	All units shall be operated according to the requirements in 40 CFR $63.6640(f)(1)(i)$ through (iii).	Rule 335-3-1106(103)
4.	For unit 700i, in accordance with 40 CFR 60.4205(b) and 60.4202(a), the facility shall not cause or allow the applicable emission standards in 40 CFR 89.112 to be exceeded, specifically:	Rule 335-3-1002(87)
	 a. The sum of emissions of non-methane hydrocarbons (NMHC) and nitrogen oxides (NOx) shall not exceed 3.0 g/HP-hr. b. Carbon monoxide (CO) emissions shall not exceed 2.6 g/HP-hr. c. Particulate matter (PM) emissions shall not exceed 0.15 g/HP-hr. 	
5.	All units and after-treatment control device (if any), shall be operated and maintained according to the manufacturer's emission-related written instructions, or the facility develop a maintenance plan which must provide to the extent practicable for the maintenance and operation	Rule 335-3-1106(103)

RICE MACT Generators Provisos

Fede	rally Enforceable Provisos	Regulations
	of the engine in a manner consistent with good air pollution control practice for minimizing emissions.	
6.	Unit 700h must maintain the 40 CFR part 1048 Certification.	Rule 335-3-1002(88)
Com	pliance and Performance Test Methods and Procedures	
1.	For units 700a and 700b, the facility must demonstrate continuous compliance with the following operation limitations found in 40 CFR Part 63 Subpart ZZZZ Table 2C:	Rule 335-3-1106(103)
	 a. Change oil and filter every 500 hours of operation or annually, whichever comes first; b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary; and c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary. 	
2.	For units 700g and 700h, the facility must demonstrate continuous compliance with the following operation limitations found in 40 CFR Part 60 Subpart JJJJ Table 1:	Rule 335-3-1002(88)
	 a. Change oil and filter every 500 hours of operation or annually, whichever comes first; b. Inspect spark plugs every 1,000 hours of operation or annually, whichever comes first; and c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary. 	
Emis	sion Monitoring	
1.	The facility must install a non-resettable hour meter and monitor all units according to the requirements of 40 CFR 63.6625(f), 63.6635, and 60.4209.	Rule 335-3-1106(103)
2.	The facility shall monitor and collect data according to the requirements of 40 CFR 63.6635 and 60.4214(b).	Rule 335-3-1106(103)
Reco	rdkeeping and Reporting Requirements	
1.	For all units, the facility shall keep records of the operation of the engine in emergency and non-emergency service, which is recorded through the non-resettable hour meter. The owner shall record the time of operation of the engine and the reason the engine was in operation during that time. These records shall be retained onsite for inspection purposes for a period of at least five years.	Rule 335-3-1106(103)
2.	The facility shall keep records in accordance with 40 CFR 63.6655 and 60.4214(b) for the all units.	Rule 335-3-1106(103)
3.	If any of the existing units are reconstructed, the facility shall submit an Initial Notification.	Rule 335-3-1102(103)
4.	For units 700a, 700b, and 700i, to demonstrate compliance with the fuel limitations, the facility shall only purchase fuels subject to meeting the	Rule 335-3-1002(87)

RICE MACT Generators Provisos

Federally Enforceable Provisos	Regulations
fungible specifications for diesel fuel. Records of these fuel purchases shall be maintained in a permanent form suitable for inspection and shall be readily available for inspection upon respect. These records shall be retained for a period of 5 years from the date of generation of each record.	

Sources Subject Only to the General Provisos Informational Summary

Description:	
Emission Unit No:	
Installation Date:	Reconstruction/Modification Date:
Operating Capacity:	

Operating Schedule: 8760 hours/year

This unit contains equipment that is subject to the following NSPSs, NESHAPs, or MACTs:

Pollutants Emitted

Emission limitations:

Source No.	Description	Regulation
100	No. 5 Tissue Machine	General Provisos
101	No. 6 Tissue Machine	General Provisos
103	No. 8 Tissue Machine	General Provisos
104	No. 11 Tissue Machine	General Provisos
300	Fiber Preparation	General Provisos
400	Utilities	General Provisos
700d	5&6 Sewer Pump-Basement-MSSV01	General Provisos